

Summary Technical Documentation

STED

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September 2016

Based on

- Summary Technical Documentation for Demonstrating Conformity to the Essential Principles of Safety and Performance of Medical Devices (STED)
- GHTF/SGLIN01:2008
- Authoring Group: Study Group 1 of the Global Harmonization Task Force
- Date: February 21, 2008

Content

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 - Device Description
 - Product Specification
 - Reference to similar and previous generations of the device
- Labelling
- Design and Manufacturing Information
 - Device Design
 - Manufacturing Processes
 - Design and Manufacturing Sites
- Essential Principles (EP) Checklist
- Risk Analysis and Control Summary
- Product Verification and Validation

Device Description

- General description
 - intended use/purpose
 - intended patient population
 - medical condition to be diagnosed and/or treated
 - other considerations such as patient selection criteria
- Principles of operation
- Risk class and the applicable classification rule
- Explanation of any novel features
- Description of accessories, other medical devices and other products that are not medical devices, which are intended to be used in combination with it

Device Description

- Various configurations/variants of the device that will be made available
- Key functional elements
 - its parts/components (including software if appropriate)
 - its formulation, its composition, its functionality
 - labelled pictorial representations (e.g. diagrams, photographs, and drawings), clearly indicating key parts/components
 - sufficient explanation to understand drawings and diagrams
- Materials incorporated into key functional elements
- Materials making either direct or indirect contact with the body, e.g., during extracorporeal circulation of body fluids.

Product Specification

- List of the features, dimensions and performance attributes of the medical device
- Its variants and accessories
 - typically appear in the product specification made available to the end user
 - in brochures, catalogues and the like

Reference to similar and previous generations of the device

- Manufacturer's previous generation(s) of the device
- Similar devices available on the local and international markets

Labelling

- Complete set of labelling associated with the device
- Labels on the device and its packaging
- Instructions for use
- Promotional material
- In a language acceptable to the reviewing RA or CAB

Design and Manufacturing Information

- **Device Design**

- general understanding of the design stages applied to the device
- not intended to take the place of the more detailed information required for a QMS audit or other conformity assessment activity
- information may take the form of a flow chart

- **Manufacturing Processes**

- general understanding of the manufacturing processes
- not intended to take the place of the more detailed information required for a QMS audit or other conformity assessment activity
- information may take the form of a process flow chart showing
 - overview of production, assembly, any final product testing, and packaging of the finished medical device.

- **Design and Manufacturing Sites**

- identify the sites where these activities are performed
- Annex QMS certificates

Essential Principles (EP) Checklist

- EP checklist that identifies
 - Essential Principles
 - whether each Essential Principle applies to the device and if not, why not
 - method(s) used to demonstrate conformity with each EP that applies
 - reference for method(s) employed (e.g., standard)
 - precise identity of the controlled document(s) that offers evidence of conformity with each method used

Essential Principles (EP) Checklist

- Methods used to demonstrate conformity
 - conformity with recognised or other standards
 - conformity with a commonly accepted industry test method(s)
 - conformity with an in-house test method(s)
 - evaluation of pre-clinical and clinical evidence
 - comparison to a similar device already available on the market
- Incorporate a cross-reference to the location of evidence
 - within the full technical documentation held by the manufacturer
 - within the STED

Risk Analysis and Control Summary

- Contain a summary
 - risks identified during the risk analysis process
 - how these risks have been controlled to an acceptable level
- Risk analysis should be based on recognised standards and be part of the manufacturer's risk management plan

Product Verification and Validation

- Summarise the results of verification and validation studies
 - engineering tests
 - laboratory tests
 - simulated use testing
 - any animal tests for demonstrating feasibility or proof of concept of the finished device
 - any published literature regarding the device or substantially similar devices

Product Verification and Validation

- Summary information
 - declaration/certificate of conformity
 - to a recognised standard(s)
 - summary of the data if no acceptance criteria are specified in the standard
 - to a published standard(s) that has not been recognised, supported by a rationale for its use, and summary of the data if no acceptance criteria are specified in the standard
 - to a professional guideline(s), industry method(s), or in-house test method(s), supported by a rationale for its use, a description of the method used, and summary of the data in sufficient detail to allow assessment of its adequacy
 - review of published literature regarding the device or substantially similar devices

Product Verification and Validation

- Describe test design, complete test or study protocols, methods of data analysis, in addition to data summaries and test conclusions
- Detailed information
 - biocompatibility
 - medicinal substances incorporated into the device, including compatibility of the device with medicinal substance
 - biological safety of devices incorporating animal or human cells, tissues or their derivatives
 - sterilisation
 - software verification and validation
 - animal studies that provide direct evidence of safety and performance of the device, especially when no clinical investigation of the device was conducted
 - clinical evidence

Product Verification and Validation

- **Biocompatibility**
 - list of all materials in direct or indirect contact with the patient or user
 - tests conducted, standards applied, test protocols, analysis of data and summary of results
 - tests should be conducted on samples from finished, sterilised (when supplied sterile) device
- **Medicinal Substances**
 - provide detailed information concerning that medicinal substance, identity and source, intended reason for its presence, and its safety and performance in intended application
- **Biological Safety**
 - List all materials of animal or human origin used in the device
 - detailed information concerning selection of sources/donors; harvesting, processing, preservation, testing and handling of tissues, cells and substances of such origin
 - Process validation results to substantiate that manufacturing procedures are in place to minimize biological risks, in particular, with regard to viruses and other transmissible agents
 - System for record-keeping to allow traceability from sources to the finished device should be fully described

Product Verification and Validation

- **Sterilisation**
 - information of initial sterilisation validation including bioburden testing, pyrogen testing, testing for sterilant residues and packaging validation.
 - method used, sterility assurance level attained, standards applied, sterilisation protocol in accordance with those standards, and summary of results
 - evidence of the ongoing revalidation of the process
 - arrangements for, or evidence of, revalidation of the packaging and sterilisation processes
- **Software Verification and Validation**
 - information on software design and development process and evidence of validation of software
 - summary results of all verification, validation and testing performed both in-house and in a simulated or actual user environment
 - Address different hardware configurations and operating systems
- **Animal Studies**
 - describe study objectives, methodology, results, analysis and conclusions and document conformity with GLP
 - rationale (and limitations) of selecting the particular animal model should be discussed
- **Clinical Evidence**
 - demonstrates conformity of the device with applicable EP
 - Address elements contained in Clinical Evaluation Report